



RigaWood
Latvijas Finieris Group



Riga Diamond

Riga Diamond is a birch throughout plywood, overlaid with a hard wearing film with a special diamond pattern, combining both functionality and a decorative visual appearance.

Applications

Riga Diamond is a durable panel for demanding applications; it can be used anywhere heavy-duty, highly wear resistant and decorative surface is required.



ROAD TRANSPORT

Passenger cars
Light commercial vehicles
Heavy commercial vehicles
Buses



LIGHT BUILDING

Stage systems & Industrial flooring
Joinery, furniture & Shopfittings



PACKAGING

High-end packaging for flight cases

Major advantages

High wear resistance, durable and heavy-duty surface Excellent strength-to-weight ratio Aesthetic and visually attractive
Weather resistant gluing and water resistant surface Surface is resistant to commonly used chemicals and surface impact, easy to clean for repeated uses Sustainable product with long life span

Further processing

Riga Diamond can be further processed according to customer's specification with: cut-to-size, CNC, drilling, milling, jointing, edge machining, assembling in sets.

Overlaying

Overlaid with resin impregnated film, during the coating process a diamond pattern is hot-pressed onto the sheet surface. Depending on the application, films impregnated with unmodified or modified phenolic or melamine resins are applied.

Surface properties

The diamond pattern overlay improves panel resistance against mechanical damage and wear, whilst providing a decorative appearance. The surface resists abrasion, commonly used chemicals, and is weather and moisture resistant. It can be easily cleaned with water or steam. The reverse side is smooth, overlaid with resin impregnated film.

Wear resistance

Taber test (EN 438-2) up to 10,000 revolutions depending on the coating.

Film colour

Based on phenolic resin:

- | | | |
|------------|--------------|--------|
| dark brown | light brown* | green* |
| black | yellow | red* |

Based on melamine resin:

- | | |
|-------------|-------|
| silver grey | honey |
| light grey | blue |

Film weights from 220 g/m² to 660 g/m².

Special wear resistant film available.

*With BB grade veneer under these translucent films.

Edge sealing

The edges are sealed with colour matched moisture resistant paint. Other colours are available upon request.

Panel sizes

1220 / 1250 mm x 2440 / 2500 / 2745 / 2750 / 3000 / 3050 mm
1500 / 1525 mm x 2440 / 2500 / 2745 / 2750 / 3000 / 3050 mm
2440 / 2500 mm x 1220 / 1250 mm

Standard thicknesses

6.5, 9, 12, 15, 18, 21, 24, 27, 30, 35 mm
Other thicknesses available on request.

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Gluing classes

Riga Wood birch plywood is glued with weather and boil-proof phenol formaldehyde or lignin phenol formaldehyde resin adhesive according to EN 314/Class 3 Exterior.

Bonding with moisture resistant low emission melamine-urea-formaldehyde resin according to EN 314 / Class 1 and BS 1203 / H1 possible.

Formaldehyde emission

Riga Wood birch plywood formaldehyde emission level is significantly below EN 13986 Class E1 and complies with EPA TSCA Title VI and CARB Phase 2.

Tolerance

Nominal thickness, mm	6.5	9	12	15	18	21	24	27	30	35
Number of plies	5	7	9	11	13	15	17	19	21	25
Lower limit, mm	6.1	8.8	11.5	14.3	17.1	20	22.9	25.8	28.7	33.6
Upper limit, mm	6.9	9.5	12.5	15.3	18.1	20.9	23.7	26.8	29.9	35.4

Moisture content affects plywood dimensions; indicated sizes and thicknesses relate to a moisture content $9 \pm 3\%$.

Parameter	Tolerance
Length, width (mm) < 1000	± 1 mm
Length, width (mm) – 1000..2000	± 2 mm
Length, width (mm) > 2000	± 3 mm
Squareness tolerance	± 1 mm/m
Edge straightness	± 1 mm/m

Size, squareness and thickness tolerances fulfil the requirements of EN 315.

Customised tolerances available on request.

Sustainability

We strongly believe that wood-based products in industrial use are a great option for carbon storage and a big part of the solution to achieve climate change mitigation. The key principles of sustainability and responsible governance are deeply rooted in our company's traditions and we aim to further develop our initiatives by actively engaging with stakeholders, material suppliers and clients.

Storage

Plywood must be stored in a well ventilated, weather protected area with the panels stacked both horizontally and level.

Additional information is available in the Riga Wood plywood handbook:
<https://www.finieris.com/en/downloads/brochures>

The provided information is for reference only and Riga Wood reserves the right to amend and supplement the specifications of manufactured products without prior notice. Wood is a living material; therefore, each panel is unique and minor differences are possible. Riga Wood does not guarantee a product's compliance with the requirements of any specific purpose.